

Operator's Manual

Warming Cabinet

EC1540



0957-00358

Rev B

3/26

EN



Manufacturer's Information

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Manufacturer



Pedigo Products, Inc

An ISO 13485:2016 certified company

4000 S.E. Columbia Way

Vancouver, WA 98661, USA

Original instructions

The content in this manual is written in American English.

Thank you for your Purchase!

This warmer has been thoroughly tested and inspected to ensure only the highest quality is provided. We supply the most durable, convenient, efficient and safe warming equipment on the market. All warmers are manufactured and fully inspected in the USA with a commitment to quality.

Enthermics by Pedigo Repair Service

Call

Call 360-695-3500 to reach our service call center for access to local authorized service agencies. Our call center is available M-F 7:00 a.m. to 5:00 p.m. PST.

Intended Use

Intended Use:

The fluid and combination warmer is a non-invasive, static heating device intended for the pre-procedural warming of unopened, medical grade fluid containers (such as IV bags or irrigation bottles), and/or blankets (combination warmers only) to their respective temperatures established by the facility and/or manufacturer of the product being heated.

The blanket warmer is a non-invasive, static heating device intended for the pre-procedural warming of medical grade blankets to their respective temperatures established by the facility and/or manufacturer of the product being heated.

Scope of Use:

The device is designed for use in clinical environments by healthcare professionals prior to use with a patient.

Contraindications/Limitations:

- The device is **not** intended for the active circulation of fluids.
- The device is **not** an in-line warmer and shall not be connected to an active infusion set or the patient.
- The device is **not** intended for warming blood or blood products (whole red blood, red blood cells, plasma), or flammable liquids.
- No part of the device comes into contact with the patient or the fluid itself.

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The Meaning of Signal Words

This manual contains signal words where needed. These signal words must be obeyed to reduce the risk of death, personal injury, or equipment damage. The meaning of these signal words is explained below.

**DANGER**

Danger indicates a hazardous situation which, if not avoided, will result in serious injury or death.

**WARNING**

Warning indicates a hazardous situation which, if not avoided, could result in serious injury or death.

**CAUTION**

Caution indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

Notice indicates a situation which, if not avoided, could result in property damage.



NOTE: Note indicates additional information that is important to a concept or procedure.

Safety Precautions

Before you begin

Read and understand all instructions in this manual.

Electrical precautions

Obey these electrical precautions when using the warmer:

- Connect the warmer to a properly grounded outlet. Do not use the warmer if it is not properly grounded. Consult an electrician if there is any doubt that the outlet used is properly grounded.
 - Keep the cord away from hot surfaces.
 - Do not attempt to service the warmer or its cord and plug, when plugged in.
 - Do not operate the warmer if it has a damaged cord or plug.
 - Do not immerse the cord or plug in water.
 - Do not let the cord hang over the edge of a table or counter.
 - Do not use an extension cord.
-

Usage precautions

Obey these usage precautions when using the warmer:

- Only use this warmer for its intended use of warming medical solution bags, bottles, and/or blankets. Follow facility and solution manufacturer guidance regarding warming temperature for any item to be placed in the warmer.
 - Do not use this warmer for warming blood or blood products.
 - Do not cover or block any of the openings of this warmer.
 - Do not use this warmer in a wet location.
 - Only clean the warmer when the power cord is unplugged.
 - Do not use corrosive chemicals when cleaning the warmer.
 - Do not use the warmer cavity for storage.
 - Do not remove exterior panels from the warmer or attempt repairs. The warmer has no user-serviceable internal components. Only perform routine cleaning and maintenance procedures specifically described in this manual. Inspection and servicing of internal components must only be performed by qualified service personnel.
 - Only a qualified Pedigo service representative may make modifications to the warmer. Modifications to the warmer could be hazardous to users and patients.
-

Operator training

All personnel using the warmer must have proper operator training. Before using the warmer:

- Read and understand the operating instructions contained in all the documentation delivered with the warmer.
 - Know the location and proper use of all controls.
 - Keep this manual and all supplied instructions, diagrams, schematics, parts lists, notices, and labels with the warmer if the warmer is sold or moved to another location.
-

Operator qualifications

Only trained personnel with the following operator qualifications are permitted to use the warmer:

- Have received proper instruction on how to use the warmer.
 - Are familiar with the purpose, limitations, and associated hazards of the warmer.
-

The warmer must not be used by:

- People impaired by drugs or alcohol.
-

Condition of warmer

Only use the warmer when:

- All controls operate correctly.
 - The warmer is installed correctly.
 - The warmer is clean.
 - The warmer labels are legible.
-

Servicing the warmer

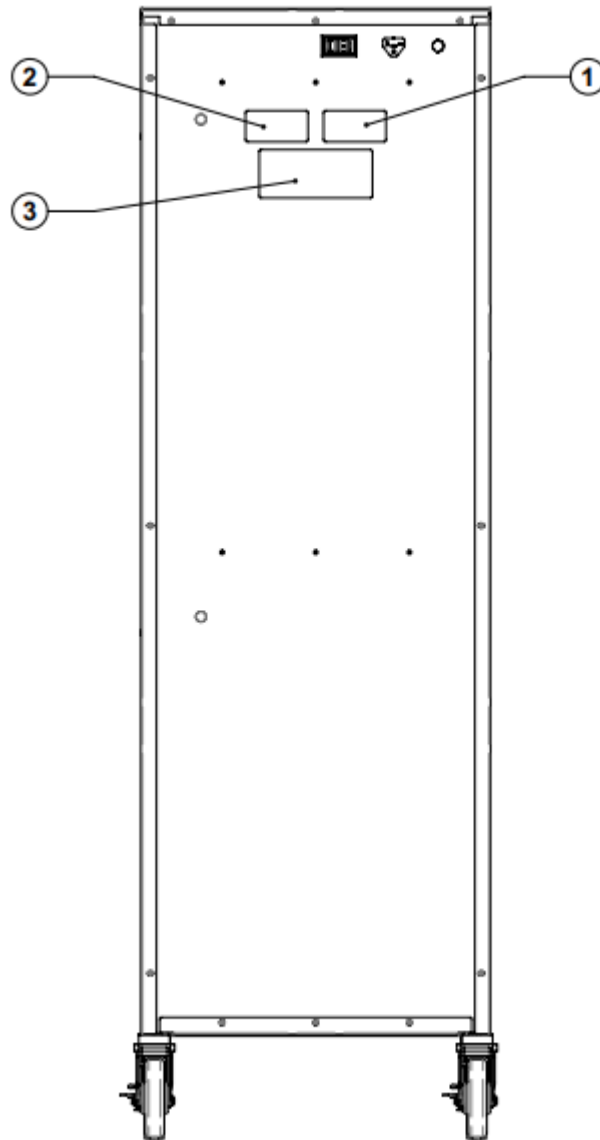
- Obey precautions in the manual, on tags, and on labels attached to or shipped with the warmer.
 - Only trained personnel are permitted to service or repair the warmer. Repairs that are not performed by a trained technician, or the use of non-factory parts, will void the warranty and relieve all liability.
 - Any troubleshooting guides and components views included with this manual are for reference only and are intended for use by qualified and trained service technicians.
 - To prevent serious injury, death or property damage, have the warmer inspected and serviced at least every twelve (12) months by a trained technician.
 - Contact Pedigo for the authorized service partner in your area.
-

Incident notice

- Any serious incident that has occurred in relation to the warmer should be reported to the manufacturer and the competent authority of the Member State in which the user and/or patient is established.

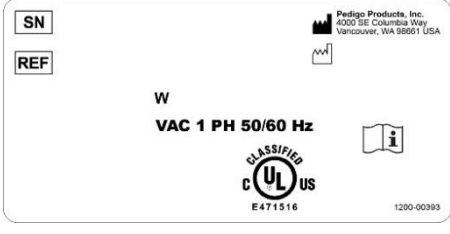

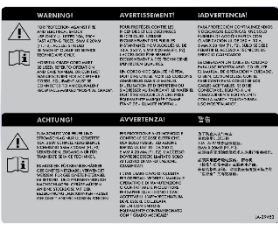
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Label Locations



LABELS

LABELS

<p>1</p>	 <p>The serial label contains the following information: 'SN' and 'REF' boxes, Pedigo Products, Inc. address (4000 SE Columbia Way, Vancouver, WA 98661 USA), a 'W' symbol, 'VAC 1 PH 50/60 Hz', a 'CLASSIFIED' UL logo with 'E471516' and '1200-00393', and an information icon.</p>	<p>Serial Label</p>
<p>2</p>	 <p>The contact label features the Pedigo logo, 'Made in USA' with three stars, Pedigo Products, Inc. address (4000 SE Columbia Way, Vancouver, WA 98661), phone number (800.822.3501), website (www.pedigo-usa.com), emergency number (1.262.509.6517), and a recycling symbol with '1200-00388'.</p>	<p>Pedigo Contact information</p>
<p>3</p>	 <p>The electrical warning label is a multi-language safety sheet with columns for 'WARNING!', 'AVVERTIMENTI!', 'OBSERVENCIAS!', 'ACHTUNG!', 'AVVERTENZA!', and '경고'. It includes various safety icons and detailed text in English, Italian, Spanish, German, and Korean.</p>	<p>Electrical warning label</p>

Specification Information

Model	EC1540
Intended use	Warming blankets or irrigation fluids
Weight	Net: 374 lb (170 kg) Ship: 438 lb (199 kg)
Storage cavity capacity	(15.4 ft ³)
Temperature range	60°F to 160°F (16°C to 71°C)
Clearance requirements	3" (102mm) from rear 1" (102mm) from top 1" (51mm) from sides

Transportation and storage conditions

- Ambient temperature range of -40°F to +159°F (-40°C to +70°C).
- Relative humidity range of 10% to 95%, non-condensing.
- Atmospheric pressure range of 7.25 psi to 15.37 psi (50kPa to 106kPa).

Operating conditions

- The warmer must acclimate to the room temperature it will be placed in—24 hours is recommended.
- The recommended environmental temperature range is 60°F to 90°F (15°C to 32°C).
- The recommended relative humidity is above 20%, non-condensing.

Standards for electrical equipment

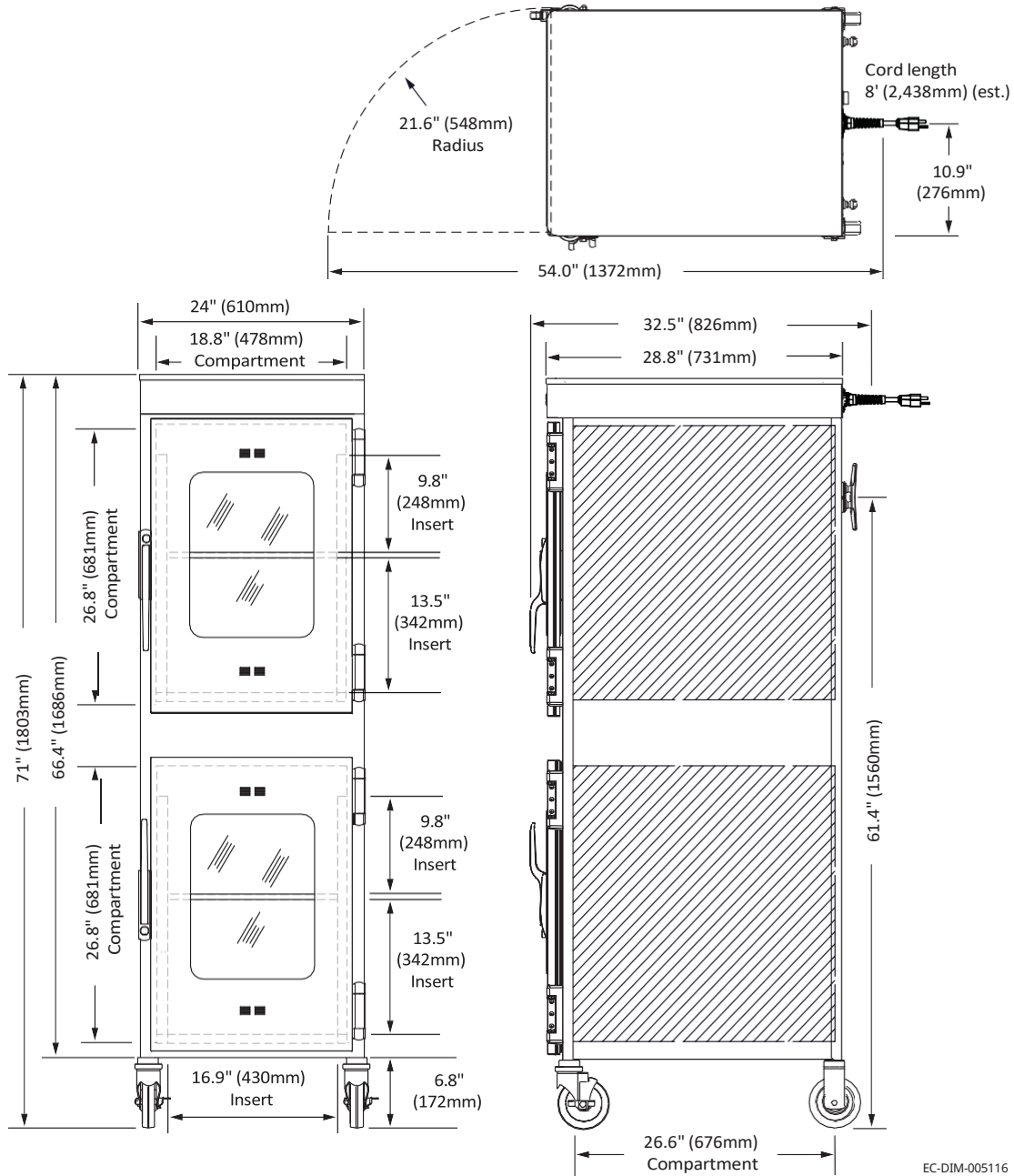
- Laboratory equipment listed by Underwriters Laboratories with respect to electrical shock, fire, and mechanical hazards only, in accordance with UL 61010-1 and CAN/CSA C22.2 No. 61010-1.
- Grounding reliability can only be achieved when the appliance is connected to an equivalent receptacle marked "Hospital Grade."
- IP-XO ordinary



SPECIFICATIONS

Dimension Drawings

EC1540



EC-DIM-005116

How to Unpack the Warmer



WARNING: Crushing hazard.
An unstable warmer can lead to a crushing hazard. Observe your facility's best practices for moving large equipment.

Before you begin

Make sure you have:

- Reviewed the warmer specifications.
- An appropriate lifting device and enough personnel to safely move and position the weight of the warmer.
- Cutting tools to remove the packaging.

Unpack the warmer

To unpack the warmer, do the following.

Step	Action
	<p>NOTE: Examine the warmer for damage. If the warmer has been damaged, do not use the warmer until it has been inspected by an authorized service provider. Contact your carrier or customer service.</p>
2.	Cut and remove the retaining straps and plastic wrap.
3.	Remove the warmer from the pallet using an appropriate lifting device.
4.	Remove the paperwork from the cavity.

Result

The warmer is now unpacked.

INSTALLATION

How to Install the Warmer

Before you begin

Make sure you have:

An appropriate lifting device and enough personnel to safely move and position the weight of the warmer.

Requirements

- The warmer must be installed on a level surface.
- The warmer must not be installed in any area where it may be affected by steam, dripping water, high temperature, or any other severely adverse conditions.

Voltages

Model	V	Ph	Hz	kW
EC1540	120	1	50/60	1.7

Position the warmer

To position the warmer, do the following.

Step	Action
1.	<p>Make sure that:</p> <ul style="list-style-type: none"> - The location where the warmer is being installed is rated to support the weight of the warmer; - The warmer is within five feet of the appropriate electrical outlet; - You follow the warmer clearance guidelines. Refer to topic <i>Specification Information</i> for clearance requirements.
2.	<p>Move the warmer to the installation location and onto the final resting surface.</p>
3.	<p>Lock the casters, if equipped.</p>

Connect power

To connect electric power to the warmer, do the following.

4.	<p>Connect the plug to the electrical outlet.</p>
----	----------------------------------------------------------

Result

The warmer is now installed and ready to be used.

Preparing the Warmer for First Use

Before you begin



CAUTION: Burn hazard.

Allow the warmer to cool before cleaning.

NOTICE

Do not use:

- abrasive cleaning compounds.
- chloride based cleaners.
- commercial or household cleaners containing ammonia.

Procedure

To prepare the warmer for first use, do the following.

Step	Action
1.	Make sure that the warmer is turned off and cool.
2.	Wipe the outside of the warmer: <ul style="list-style-type: none"> - with a stainless steel cleaner, if stainless steel panels. - with an approved cleaning agent, if painted panels.
3.	Clean the interior of the warmer with a damp cloth or approved cleaning agent.
4.	Dry the interior and exterior of the warmer with a clean, lint-free cloth. Leave the door open until the interior of the warmer completely dries.
5.	Clean each side of the window pane with glass cleaner or distilled vinegar.

Result

OPERATION

How to Turn On and Turn Off the Warmer

Before you begin

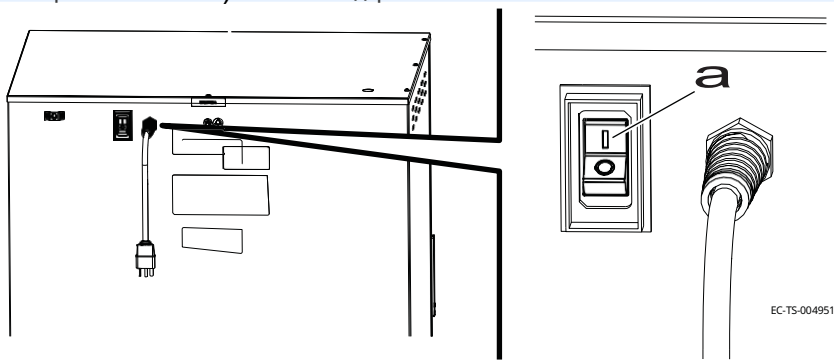
The warmer must be connected to electric power.

Turning on the warmer

To turn on the warmer, do the following.

Step	Action
------	--------

1. **Set** the power switch **a**) to the ON (I) position.




2. The screen turns on.

NOTE: A temporary odor may be noticeable upon initial start-up of the warmer. Contact the manufacturer if the odor persists after a day or more of continuous use.

The warmer is now on.

Turning off the warmer

To turn off the warmer, do the following.

3. Rotate the Temperature Control Knob  to the off (vertical) position. The screen will display "0°F" or "0°C". Set the power switch to the OFF (O) position. The screen will not turn off unless the power switch is turned off.

NOTE: If equipped, the fan will continue to operate after the warmer is turned off.

The warmer is now off.

How to Operate the Warmer

Before you begin

The warmer must be connected to electric power and turned on. Each cavity is controlled by an individual controller. Left controller - bottom cavity. Right controller - top cavity.



WARNING: Personal injury hazard.

Do not operate the warmer in the presence of a flammable anesthetic mixture with air, oxygen, or nitrous oxide; in oxygen-enriched environments; or in any other potentially explosive environment.



WARNING: Personal injury hazard.

Make sure all parts shipped with the warmer (trays, shelves, baskets, false bottoms, etc.) are installed to prevent heat degradation of medical products placed within.

Do not operate the warmer at a temperature that exceeds the instructions for use of the medical product warmed within.

To reduce the risk of accidental set-point adjustment, injectable medical fluid products should only be warmed in a cavity that restricts the maximum set-point.

Prior to use of a medical fluid product, verify the temperature is in accordance with the fluid manufacturers instructions for use. Do not use any fluids that are above the recommended temperature.

NOTICE

Do not overload the cavity.

Allow 1" (25mm) between medical products to be warmed and the interior walls, see topic *Specification Information* for the storage capacity. Overloading or covering the sensor can potentially cause an error code or premature sensor failure

Procedure

To operate the warmer, do the following.

Step	Action
1.	<p>Set the temperature in 5° increments using the Temperature Control Knob</p> 



NOTE: The temperature set-point range is 60°F – 160°F (16°C – 71°C). It is recommended that the temperature is locked when warming irrigation fluids in the lower cavity to prevent accidental changes.

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2. **Open** the door and load the fluids or blankets into the warmer.
Close the door.

NOTICE Do not warm items containing plastic, rubber, metal snaps, studs, hooks, etc.

To toggle between Set and Actual Temperature

Factory default is to display Set Temperature in the screen. To toggle the screen between Set Temperature and Actual Temperature, do the following.

3. With the control ON, **press and hold** the Temperature Display button  for 5 seconds. The screen will display "ACT", then show the Actual Temperature.
4. Repeat to toggle to Set Point "SET".
5. **Press** the Temperature Display button  at any time to display the alternate temperature.

Result

The blankets are now warming.




How to Change the Temperature Scale

Before you begin

The warmer must be connected to electric power.

To toggle between Fahrenheit and Celsius

The factory default is Fahrenheit. To change to Celsius, do the following.

Step	Action
1.	With the control OFF (i.e., The Temperature Control Knob  set to the OFF [vertical] position), press and hold the Temperature Display button  for 5 seconds.
2.	The screen will display “°C” for 3 seconds to verify selection and then display the temperature in °C.
3.	Repeat to toggle to Fahrenheit.
	 NOTE: With a power failure, the control will retain the °C or °F setting selected by the user when power is restored.

Result

The temperature scale has now been changed.

How to Lock and Unlock the Controller



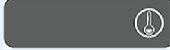
Before you begin

The warmer must be turned on (screen is on).

Background





The controller can be locked to prevent changes being made to the temperature set-point.

Locking the controller

Step	Action
1.	<p>Press the Control Lock button  and the Temperature Display button  at the same time.</p> <p>The Digital Display  will read "LOC".</p>

To unlock the controller, do the following.

Unlocking the controller

2.	<p>Press the Control Unlock button  and the Temperature Display button  at the same time. The controller is now unlocked and will adjust temperature to the current Temperature Control Knob  setting.</p>
<p> NOTE: The Digital Display will not indicate the controller is unlocked.</p>	

Result

The controller has now been locked or unlocked.

Maintenance Schedule



NOTE: Do not remove exterior panels from the warmer or attempt repairs. The warmer has no user-serviceable internal components. Only perform routine cleaning and maintenance procedures specifically described in this manual.

Daily

For daily maintenance, do the following.

Check:

- the air vents in the airflow insert panels are not obstructed (if applicable).
- all fan guards are clear and not obstructed (if applicable).
- the number of bottles/bags, or blankets as applicable do not exceed the maximum capacity per shelf or basket.

Clean:

- any spills with a clean, lint free cloth. See topic *How to Clean the Warmer* for the list of approved cleaners.
-

Monthly

For monthly maintenance, do the following.

Check:

- the door gasket for tears and holes. Make sure that it is firmly attached to the door. Check the seal when the door is closed.
- the guards around the air temperature sensor are in place and fully secure to the warmer.
- the hardware securing the warmer(s) to the wall, if applicable.

Clean:

- the outside of the warmer with stainless steel cleaner. See topic *How to Clean the Warmer* for the list of approved cleaners.
 - vacuum (if applicable):
 - fan openings
 - fan sail switch
 - vent openings
-

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Yearly

For yearly maintenance, do the following.

Check:

- the set-point temperature compared to the actual temperature displayed.
 - Check the cavity air temperature with a thermocouple placed 1" (25mm) from the cavity sensor. Do not allow the thermocouple to touch any surface. Monitor the temperature for approximately one hour in an empty cavity.
- the condition of the plug and cord and replace if damaged.
- the controller screen for excessive wear. Make sure the controller screen displays and operates properly.

Clean:

- the shelves and interior of the warmer. See topic *How to Clean the Warmer* for the list of approved cleaners.

How to Clean the Warmer

Before you begin



WARNING: Electric shock hazard.

Disconnect the warmer from electric power before cleaning.



CAUTION: Burn hazard.

Allow the warmer to cool before cleaning.

NOTICE

Do not use:

- abrasive cleaning compounds.
- chloride based cleaners.
- commercial or household cleaners containing ammonia.
- cleaners containing quaternary salts.

Monthly cleaning procedure

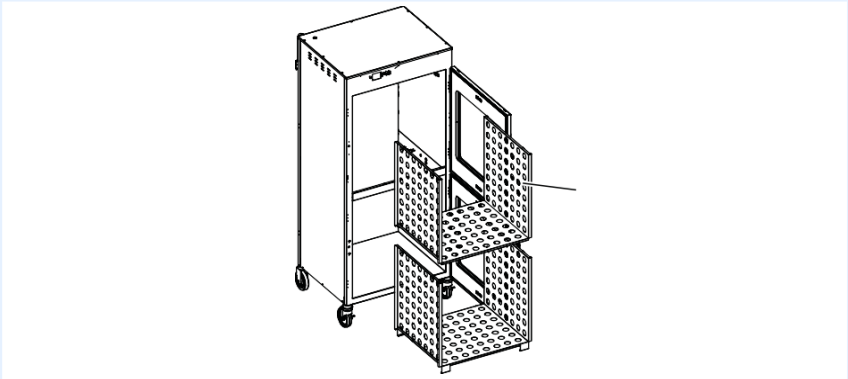

Step	Action
1.	Make sure that the warmer is disconnected from electric power and cool.
2.	Wipe the outside of the warmer with a stainless steel cleaner.
3.	Vacuum lint from fan openings, fan sail switch, and vent openings (if applicable).
4.	Clean the interior of the warmer with a damp cloth.
5.	Dry the interior and exterior of the warmer with a clean, lint-free cloth. Leave the door open until the interior of the warmer completely dries.
6.	Clean each side of the window pane with glass cleaner or distilled vinegar.

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Yearly cleaning procedure

To clean the warmer yearly, do the following.

Step	Action
1.	Make sure that the warmer is disconnected from electric power and cool.
2.	Remove the shelves from the interior of the warmer.
	
3.	Clean the support assembly and interior with a damp cloth.
4.	Dry the interior of the warmer with a clean, lint-free cloth. Leave the door open until the interior of the warmer completely dries.
5.	Clean each side of the window pane with glass cleaner or distilled vinegar.
6.	Re-install the support assembly.
<div style="display: flex; align-items: center;">  <p>WARNING: Personal injury hazard. The blankets may overheat if the shelves and support assembly are not in place. Make sure to re-install the shelves and support assembly before operating the warmer.</p> </div>	


Result

The warmer is now clean.

What to do if the Warmer Malfunctions

Background The controller sounds an alarm and the screen displays an error code when the warmer malfunctions.

Procedure

Step	Action
1.	Rotate the Temperature Control Knob  to the OFF (vertical) position. Refer to the troubleshooting section for the error code.
2.	Make sure the fluids and blankets are the correct temperature before using.

Result Resume operation of the warmer.

Error Codes

Background

This section is provided for the assistance of qualified and trained service technicians only and is not intended for use by untrained or unauthorized service personnel. Failure to observe this precaution may void the warranty.

The following error codes apply to the control. Where noted, the following apply:

Control Response	Description
Error beep	3 beeps every 10 seconds. Beeper can be turned off by pressing any button. Beeper turns off and the error display turns solid, the flashing stops. The alarm remains active. Reset per the table below.
Error flash	Approximately 0.8 seconds ON, 0.2 seconds OFF.
Temperature recall	For E-30 and E-31 error codes, pressing the Temperature Display button will display the temperature. For other error codes, the error code remains on the display.



NOTE: If the warmer is not operating properly, check the following before calling an authorized service agent:

Verify that the power to the warmer is on.

If applicable, ensure the female end of plug is securely seated in the warmer and that the male end of plug is in an appropriate, functioning outlet.

If applicable, examine the fuses. Replace the fuses, refer to topic *How to Replace a Fuse*.

If applicable, examine the high limit manual reset button. If the high limit manual reset button is tripped, reset the warmer, refer to topic *How to Manually Reset the Warmer*.

NOTICE

Do not attempt to repair or service the warmer beyond this point. Contact the manufacturer for the nearest authorized service agent. Repairs made by any other service agent without prior authorization by the manufacturer will void the warranty.

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TROUBLESHOOTING

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Error Display	Error Description	Error Definition Comments	Control Response	Reset
E-10	Sensor 0 shorted	Sensor short determined	Control: Relays OFF Display: Flash error code Beeper: Error beep	Auto-reset when sensor short resolved
E-11	Sensor 0 open	Resistance >3000 ohm (sensor not connected)	Control: Relays OFF Display: Flash error code Beeper: Error beep	Auto-reset when good probe is attached, i.e. valid reading
E-30	Under Temperature	25°F under Set Point Temperature for 90 minutes	Control: Function normal Display: Flash error code Beeper: Error beep	Auto-reset when temp rises above the Under Temp alarm condition
E-31	Over Temperature	OVEN: 60°F over max temp range for that model for 3 minutes	Control: Relays OFF Display: Flash error code Beeper: Error beep	Auto-reset when within 25°F of max temp range
E-32	Safety Switch Open (Aux Hi Limit Switch)	Designated models only. Aux Input open.	Control: Relays OFF Display: Flash error code Beeper: Error beep	Auto-reset when Aux Hi-Limit input closed
E-38	Internal software error	Internal Software error	Control: Relays OFF Display: Flash error code Beeper: Error beep	Call Factory
E-39	Sensor Error	Board level RTD temp circuit hardware error	Control: Relays OFF Display: Flash error code Beeper: Error beep	Call Factory
E-70	Configuration connector error (DIP-switch)	DIP-Switch error: not set to model or invalid model	Control: Relays OFF Display: Flash error code Beeper: Error beep	Correct DIP-switch. Turn control OFF, then ON
E-83	EEPROM error	Bad checksum	Control: Relays OFF Display: Flash error code Beeper: Error beep	Reset by performing CALIBRATION
E-90	Key Shorted	Any key >1 min shorted	Control: Relays OFF Display: Flash error code Beeper: Error beep	Rest when key no longer shorted
E-91	Input Failure	Internal Diagnostics	Control: Relays OFF Display: Flash error code Beeper: Error beep	Call Factory
EFAN (if equipped)	Fan Failure	Locked Fan Rotor detected. No signal on Aux 2 input	Control: Relays OFF Display: Flash error code Beeper: Error beep	Allow normal operation to resume when the locked rotor is cleared

Warranty

Introduction

Pedigo Products, Inc. warrants to the original purchaser that any original part that is found to be defective in material or workmanship will, at our option, subject to provisions hereinafter stated, be replaced with a new or rebuilt part.

Warranty Period

The original parts warranty period is as follows:

- The labor warranty remains in effect one (1) year from installation or fifteen (15) months from the shipping date, whichever occurs first.
 - The original parts warranty remains in effect three (3) years from installation of appliance or thirty-nine (39) months from the shipping date, whichever occurs first.
-

Exclusions

This warranty does not apply to:

- Calibration
 - Equipment damage caused by accident, shipping, improper installation or alteration.
 - Equipment used under conditions of abuse, misuse, carelessness or abnormal conditions including equipment subjected to harsh or inappropriate chemicals including but not limited to compounds containing chloride or quaternary salts, poor water quality, or equipment with missing or altered serial numbers.
 - Any losses or damage resulting from malfunction, including loss of contents or consequential or incidental damages of any kind.
 - Equipment modified in any manner from original model, substitution of parts other than factory authorized parts, removal of any parts including legs, or addition of any parts.
 - Collateral or incidental damage as a direct result of servicing equipment built into a wall structure is not covered under warranty. It is the responsibility of the owner to bear all expense related to structural repairs including, but not limited to, external electrical connections and wiring, and the removal or replacement of caulk, grout, tile, or wall covering of any kind. A service access panel for built-in equipment installations is strongly recommended.
-

Conclusion

This warranty is exclusive and is in lieu of all other warranties, expressed or implied, including the implied warranties of merchantability and fitness for purpose. In no event shall the company be liable for loss of use, loss of revenue, or loss of contents or revenue, or for indirect or consequential damages. This warranty is in lieu of all other warranties expressed or implied and Pedigo Products, Inc. neither assumes or authorizes any persons to assume for it any other obligation or liability in connection with Pedigo Products, Inc. equipment.

WARRANTY



Pedigo Products, Inc.

4000 S.E. Columbia Way
Vancouver, WA 98661

Phone: 360-695-3500

www.pedigo-usa.com

Made in the U.S.A